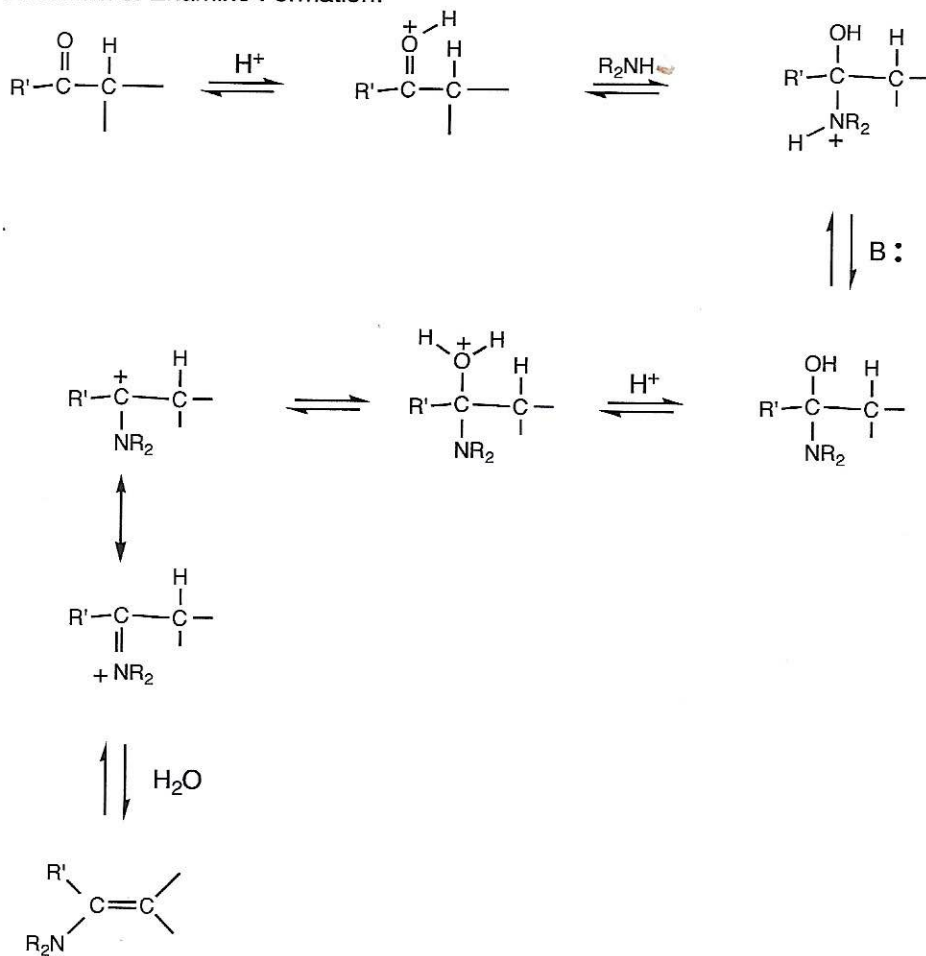
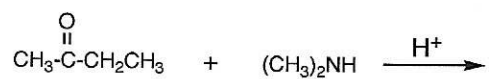


Mechanism of Enamine Formation:



Example:



8. Addition of Alcohols (Acetal Formation)

